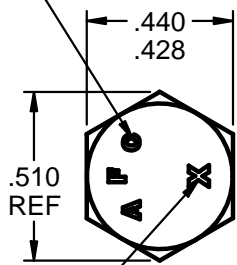
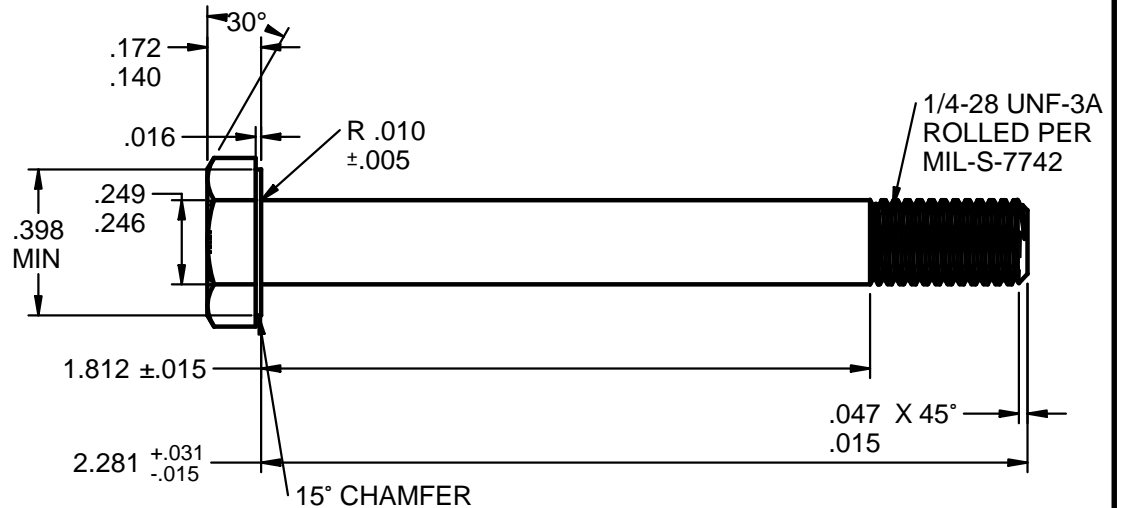


MANUFACTURERS
"AFC" LOGO
.025 MAX
RAISED OR INDENTED



"X" ALLOY STEEL
GRADE MARK



SCALE: 1.75X

DESIGN NOTES: AN4-22A AIRFRAME BOLT

1. LENGTH 2-9/32" (2.281"), GRIP 1-13/16" (1.812"), THREAD 1/4-28 UNF-3A.
2. PROCUREMENT SPECIFICATION NASM6812.
3. PREFERRED MATERIAL ALLOY STEEL PER PROCUREMENT SPECIFICATION.
UNS G40370 AMS6300 DFAR EXEMPT
UNS G87400 AMS6322 DFAR APPLIES
UNS G41400 AMS6382 DFAR APPLIES
UNS G41300 AMS-S-6758 DFAR APPLIES
4. HEAT TREAT AMS-2759 HRC 26-32.
5. FINISH CADMIUM PLATED PER AMS-QQ-P-416, TYPE 2 (YELLOW), CLASS 2.
6. THREADS 1/4-28 UNF-3A ROLLED PROCESS PER MIL-S-7742.
7. TENSILE 4,080 LBS. [18,148 N] MIN.
8. YIELD 3,130 LBS. [13,922 N] MIN.
9. SINGLE SHEAR 3,680 LBS. [16,369 N] MIN. SHORT LENGTH N/A.

EXAMPLE PART NUMBER

AFC 4-22 C2 CADMIUM TYPE 2 YELLOW PLATING
AFC 4-22 C1 CADMIUM TYPE 1 PLAIN WHITE PLATING
AFC 4-22 TDC THERMAL DIFFUSION COATED ASTM A1059

↑ FINISH
↑ LENGTH 2.281"
↑ BODY SIZE & THREAD .25-28 UNF-3A
↑ MANUFACTURER AIRFASCO



ACTUAL SIZE

UNCONTROLLED

CONFORMS TO: NASM3 THRU NASM20
PART NUMBER: AN4-22A

DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982	PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED.		AIRFASCO.com 2655 HARRISON AVE SW, CANTON, OHIO 44706 USA	
	APPROVALS DRAWN C.D. DATE 6/10/13 CHECKED T.W. DATE 6/10/13 ENG APPR B.E. DATE 6/10/13 MGR APPR D.D. DATE 6/10/13		PART NUMBER: AN4-22A_AFC4-22C2 SIZE A MATERIAL: 4037 / 8740 OR AS NOTED EST. WEIGHT: .036/ EACH LBS. [16.7 g]	
ANGLES ±5° .XX ±.03" .XXX ±.010" .XXXX ±.001"	SCALE: 1.75X DRAWING NUMBER: AN4-22A_AFC4-22C2		SHEET 1 OF 1	